Abstract

The supply chain dominates the economic viability of systems. Developing a system and its business requires the design of the supply chain.
System Order Lead Time

for all systems, subsystems, modules, components, ...
Considerations for Designing the Supply Chain

- **Flow** of goods; stock = cost
- Produce Delivery Ratio < 1
  - Facilitate demand-driven goods flow.
  - Forecasting causes stocks and risks of obsolescence or underrun)
- **Risk** management
  - supplier dependency (2\textsuperscript{nd} supplier policy)
- Production and service **life time**
- **Traceability** of configurations and versions