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Abstract

This module addresses product families and generic developments.

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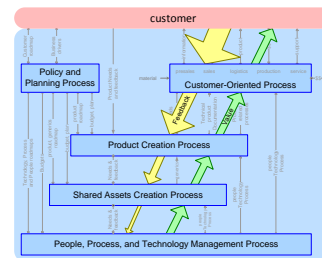
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Chapter 1

Product Families and Generic Aspects



1.1 Introduction

Platform

Common components

Standard design

Framework

Family architecture

Generic aspects, functions, or features

Reuse

Products (in project environment)

Figure 1.1: Different names for development strategies that strive to harvest synergy

Harvesting synergy between products or projects is being done under many different names, such as shown in Figure 1.1. We use this as a label for this phenomena. The reader may substitute the name that is used in their organization.

Many trends (increased variability, increased number of features, increased interoperability and connectivity, decreased time to market, globalization of markets) in the world force organizations into these strategies where synergy is harvested. Harvesting synergy is both organizational and technical. We strive to give insight in both needs and complications of harvesting synergy, in the hope that this will help to establish an effective synergy harvesting strategy.

1.2 Why generic developments?

Many people advocate generic developments, claiming a wide range of advantages, such as listed in Figure 1.2.

Effective implementation of generic development has proven to be quite difficult. Many attempts to achieve these claims have resulted in the opposite of these claims and goals, such as increased time to market, quality and reliability problems et cetera. We need a better method.

Reduced time to market	building on shared components
Reduced cost per function	build every function only once
Improved quality	maturing realization
Improved reliability	
Improved predictability	
Easier diversity management	modularity
Increases uniformity	
Employees only have to understand one base system	
Larger purchasing power	economy of scale
Means to consolidate knowledge	
Increase added value	not reinventing existing functionality
Enables parallel developments of multiple products	
“Free” feature propagation	product-to-product or project-to-project

Figure 1.2: Advantages which are often claimed for generic development

to design an effective Shared Assets Creation Process.

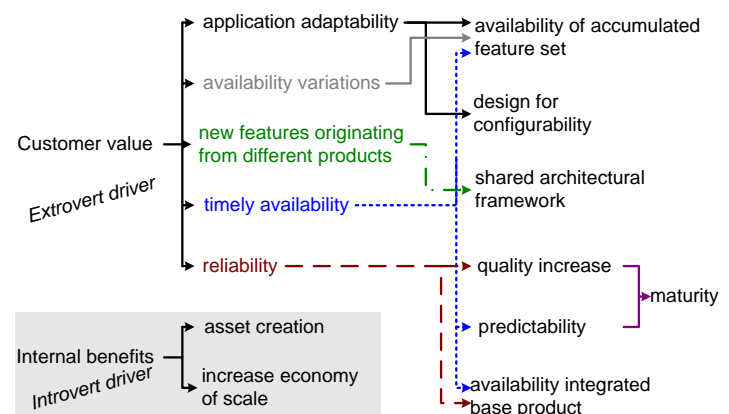


Figure 1.3: Drivers of Generic Developments

Figure 1.3 shows drivers for Generic Developments and the derived requirements for the Shared Assets Creation Process. The first driver *Customer Value* asks: do the product have value for the customer and is the customer willing to buy the product? The second driver *Internal Benefits* asks: does the product have value for a company.

Today high tech companies are know how and skill constrained, in a market that is extremely fast changing and market demand is a constraint that has to be balanced with the capability to create valuable and sellable products.

The derivation of the requirements for the product development shows that these requirements are not a goal in itself. For instance, a shared architecture framework is required to enable features developed for one product to be used in other products. It creates value for a customer. So the verification of the shared architecture framework requirement has to involve the product development using limited effort and lead time.

We emphasize the derivation from drivers to requirements because many generic developments fulfil the requirements for *configurability*, *shared architectural framework*, and *maturity or implementation*, without bringing the assumed

developments result in large monolithic solutions, without flexibility and long development times. Developers of such framework have this easy shortcut, because our architectural framework does not support it, changing the framework will cost us 100 man-years.

1.3 Granularity Of Generic Developments

Granularity is one of the key design choices for systems architects: what is an appropriate decomposition level for modularity? levels for different purposes. For example, in the application granularity of functions and roles, at specification level granularity of functions and concepts, and in implementation granularity of many operations.

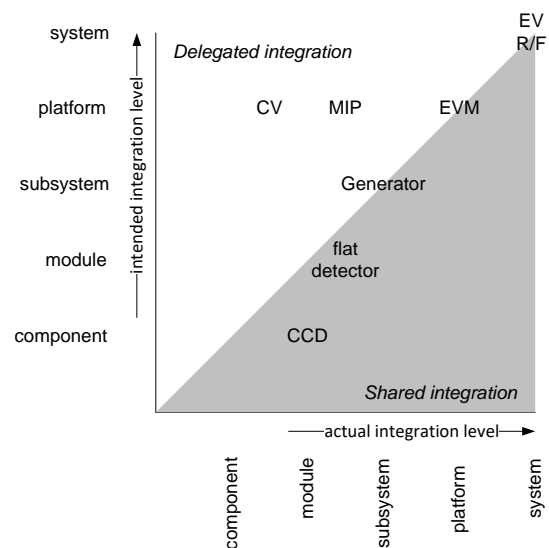


Figure 1.4: Granularity of generic developments shown in 2 dimensions.

Figure 1.4 shows the granularity of generic developments in 2 dimensions. The vertical dimension is the preparation level: how far is the deployment prepared? The horizontal dimension is the integration level: How far are the generic developers deploy the generic development?

Both axis range from (atomic) component until (configurable) system. Developments on the diagonal axis, which have a shared integration level, are straightforward developments in which the integration takes place as far as autonomously possible. So they are building blocks, leaving (“delegating”) the integration to the product developer. For rather critical generic development goes beyond its own deliverable to ensure the correct performance of the asset in its future context(s).

In these figures a number of medical generic developments are shown, as an example for the categorization.

An extreme example of “delegated” integration is Common Viewing (CV). The organization made an attempt to harvest synergy to create a large “toolbox” with building blocks that could be used in a wide variety of medical products ranging from Magnetic Resonance systems. A powerful set of (mostly SW) components was created, using Object Oriented technology and supporting a high degree of configurability.

The CV toolbox proved difficult to sell to product developers, amongst others due to the low integration level. The perception of the product developer was that they had to do the majority of difficult work: the integration. The vision of a marketing manager changed the direction of CV into creating EasyVision Radiography Fluoroscopy (EV RF). This medical workstation for the URF (Universal Radiography Fluoroscopy) market was highly configurable. The communication and print function were highly configurable to make the product adaptable to its environment.

The EasyVision RF was used as a basis for a whole series of medical workstations and servers. The shared functionality is at a high integration level. This platform is nowadays called EasyVision Modules (EVM). Despite its name it has still a significant integration level (shared functionality) and its downside (predefined functionality and behavior).

The old CV vision is revived and a second generation of EVM is being created, covering the EVM platform functionality with fine-grained modules. The whole evolution as described here from CV as toolbox to more fine grained EVM modules took about 15 years. During this time (degree of sharing) and customer value has been changing without ever achieving the combination of a high degree of sharing and high customer value.

1.4 Modified Process Decomposition

In ?? we discussed a simplified process description of companies. This decomposition assumes that product creation processes for multiple products. When generic developments are factored out for strategic reasons then an additional process is added: the Shared Assets Creation Process. This leads to a modified process decomposition

Figure 1.6 shows these processes from the financial point of view. From financial point of view the purpose of this additional process is to ensure the cash flow for the near future by staying competitive. These assets are used by the Product Creation Process to ensure the cash flow for the near future by staying competitive.

The consequence of this additional process is an lengthening of the value chain and consequently a longer feedback chain as well. The length of the feedback chain is a significant threat for generic developments. The distance between designers and developers of shared assets is a significant threat for generic developments.

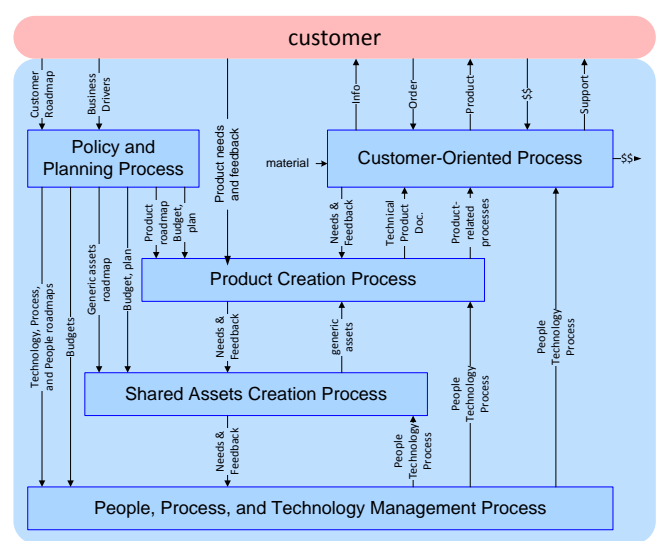


Figure 1.5: Modified process decomposition

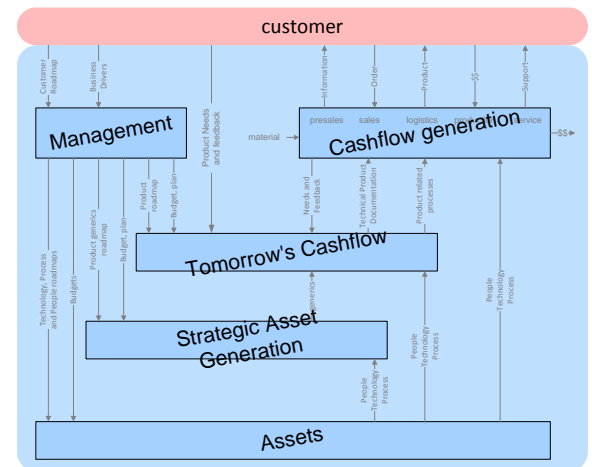


Figure 1.6: Financial viewpoint of processes

world is large. These developers easily lose focus on customer value and may focus on the technology instead. Successful value and technology.

1.5 Modified Operational Organization of Product Creation

The operational organization of the Product Creation Process is described in ???. This organization is a straightforward hierarchy between products or subsystems are managed at the closest hierarchical management level.

Introduction of generic developments complicates the operational structure significantly¹. Figure 1.8 shows the operational structure with the necessary additions to support generic developments.

The conventional Product Creation Process is based on a relative straightforward hierarchy, where the control flow and information flow are the same. The introduction of generic developments breaks this simple structure: a generic development team delivers a product is taking place from an encompassing operational level, to enable operational balancing of products and generic developments. The control flow is not the customer anymore, but an intermediate manager.

Every operational entity needs the 3 complementing processes in the product creation process: operational management, product development, and support. For each process a role is required of someone responsible for that process: the operational manager, the architect and the component developer. Introduction of generic developments also requires the introduction of these roles for the shared assets creation process.

For the architect role this means that a platform architect is needed, who is closely working together with the product family architect. On the other hand the platform architect needs many architectural contacts with the product family architect, acting as the architect for the platform, the customers, and with the component architects, acting as suppliers.

The separation of the roles of the platform architect and the product family architect is not obvious. For example in [1] four roles are identified. Application Family Engineering (AFE), Component System Engineering (CSE), and Application System Engineering (ASE). The four roles are: Platform Component, and Product as shown in Figure 1.8. We will either have a gap or a double role, when mapping 4 operational

¹The complication can be avoided by working sequentially. However in today's dynamic market sequential work results in unacceptable lead times. Looking for opportunities to reduce the lead time more.

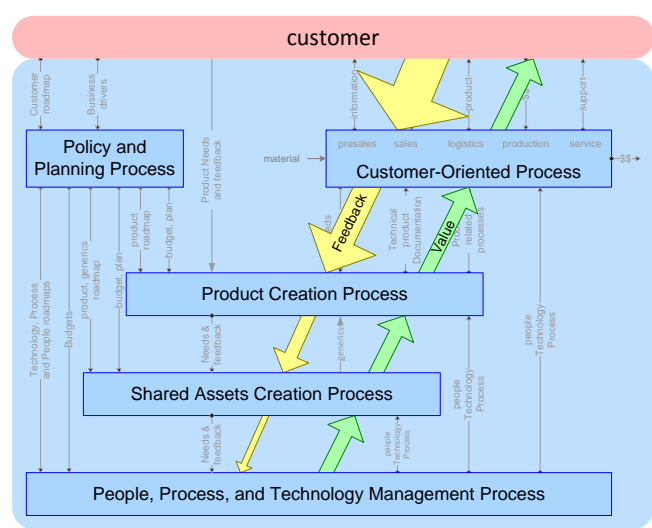


Figure 1.7: Feedback and Value flow

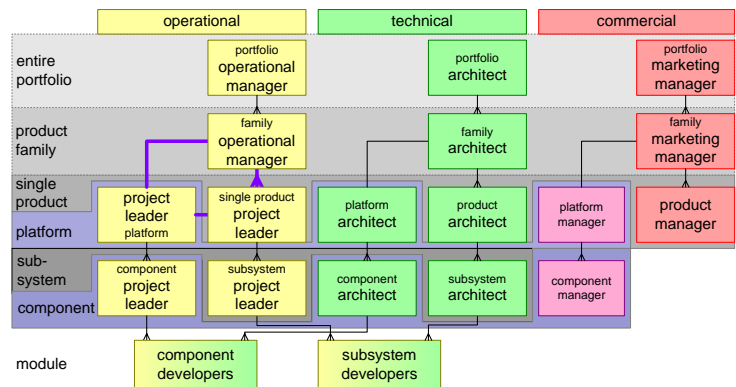


Figure 1.8: Operational Organization of the Product Creation Process, modified to enable generic

of the roles is missing, or played implicit. For instance quite often the application family engineer starts to play platform architect, engineering. We have observed that architects either tend to play the platform architect role or the product family role. Architects

1.6 Models for Generic Developments

Many different models for the development of shared assets are in use. An important differentiating characteristic is the driving organization structure. The main flavors of driving forces are shown in figure 1.9.

1.6.1 Lead Customer

The lead customer as driving force guarantees a direct feedback path from an actual customer. Due to the importance of feedback disadvantages of this approach are that the outcome of such a development often needs a lot of work to make it reusable as a generic and performance parameters of the lead customer, while all other functions and performance parameters are secondary in the lead customer can be rather customer specific, with a low value for other customers.

1.6.2 Carrier Product

The combination of a generic development with one of the product developments also shortens the feedback cycle, although the feedback. Combination with a normal product development will result in a better coverage of performance parameters and functionality. The product takes full ownership for the product (which is good!), while giving the generic development second priority, which from family perspective

In larger product families the different charters of the product teams create a political tension. Especially in immature or poorly managed counterproductive political games.

Lead customer driven product development, where the product is at the same time the carrier for the platform combines the product approach. In our experience this is the most effective approach of generic developments. A prerequisite for success is an understanding of political games.

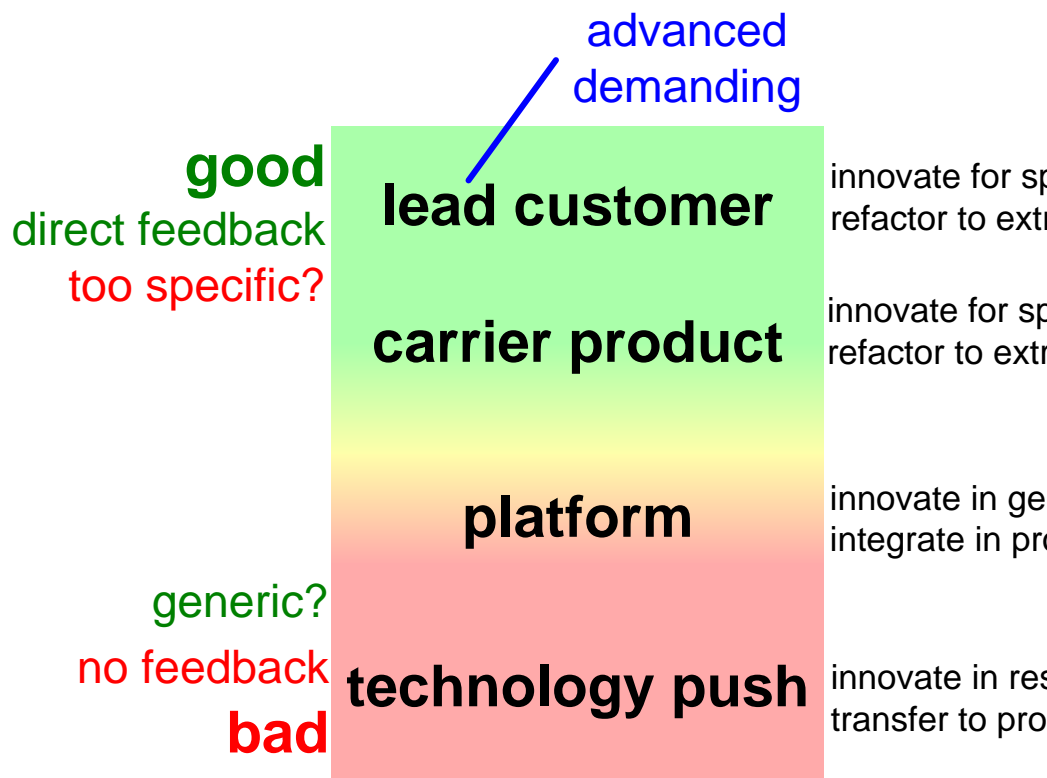


Figure 1.9: Models for SW reuse

1.6.3 Platform

Generic developments are often decoupled from the product developments in maturing product families, by creating an architecture where integration plays a major role (nearly all products) the shared assets are pre-integrated into a platform or base product release process before it can be used by product developments.

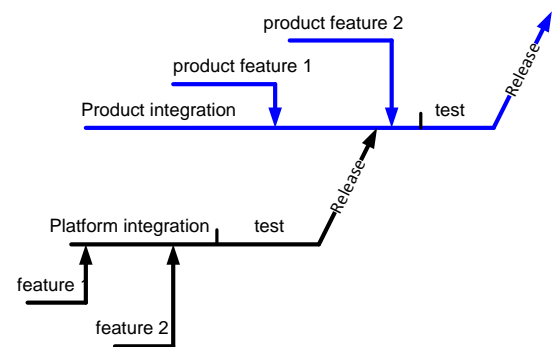


Figure 1.10: The introduction of a new feature as part of a platform causes an additional latency in the release process.

The benefit of this approach is separation of concerns and decoupling of products and platforms in smaller management units. One downside of such a model: as a consequence the feedback loop is stretched to a dangerous duration. At the same time the duration of the platform release process is stretched. See figure 1.10.

1.6.4 Alternative Generic Development Scenarios

A number alternative re-use strategies have been applied with more or less success:

Spin-out as an independent company is especially tried for key and base technologies. However, many spin-out companies fail. Examples are multimedia processors from TriMedia (parent Philips Semiconductors, later NXP) and cell phone processors from STMicroelectronics.

Reuse after use works quite good in practice, especially for good clean designs.

Opportunistic copy where implementations are taken that are available. The results are quite mixed. Short term benefits are clear. Longer term a problem can be that an architectural mess has been growing that turns into a legacy.

Open source where key and base technologies are shared and developed much more publicly.

Inner-source , where a company stimulates sharing takes place within a company modeled after an open source approach.

revolutionary refactoring where the architecture and its components are actively re-factored to keep them fit for the future and for

1.7 Common Pitfalls

We learn from our mistakes. Unfortunately, many mistakes have been made in the area of generic developments. We compiled mistakes in generic developments in the past. Some of the attempts to harvest synergy were partially successful, but issues from the

<i>Technical</i>	<i>Process/People/Organization</i>
<ul style="list-style-type: none">• Too generic• Innovation stops (stable interfaces)• Vulnerability	<ul style="list-style-type: none">• Forced cooperation• Time platform feature to market• Unrealistic expectations• Distance platform developer to customer• No marketing ownership• Bureaucratic process (no flexibility)• New employees, knowledge dilution• Underestimation of platform support• Overstretching of product scope• Nonmanagement, organizational scope• Underestimation of integration• Component/platform determines business• Subcritical investment

Figure 1.11: Sources of failure in generic developments

Most of the problems have a root cause in people, process, or organizational issues. The list with technical problems is relative

Too generic platform or components that can do everything, but nothing really good: “the Swiss army knife”

Innovation stops , because existing interfaces are declared to be stable. Existing structure and interfaces can block innovation.

Vulnerability , because all products use one and the same core. If the shared core has a problem anywhere then all products are h that enhances resilience. In nature, species often survive disasters, such as diseases, due to the diversity in the population.

Forced cooperation by upper management, de-motivating employees, and creating social and political tensions in the organization

Time platform feature to market because of stacked release procedures.

Unrealistic expectations by upper management, often as a consequence of the claims from architects and engineers o the benefits than promised, then a negative spiral sets in of cost reduction and hence even more decreasing outcome.

Distance platform developer to customer , see Figure 1.7.

No marketing ownership , but engineering push only. Marketing support is crucial, since marketing is one of the key players wh of marketing ownership results in a continuous fight for funding, with starvation in the end.

Bureaucratic process , and loss of flexibility. The increased scope of the operation (common components or platform plus de organization than the individual products used to have. The formalization easily turns into bureaucracy, slowing down the

Knowledge dilution caused by the hiring of new employees. Often an increase in resources is needed early during the development of new products, then the knowledge is diluted, resulting in less quality of the created assets.

Underestimation of shared asset support required when the shared assets are used by products. Product designers need support based on these assets, and they need support for trouble shooting during integration and introduction in the field. (When introducing new products), then always unexpected problems pop-up.

Overstretching of product scope beyond the natural level of synergy. Harvesting synergy is a balancing act, between maximizing and minimizing diversity in the realization. When the minimization of diversity dominates over value creation, then the business loses. Organizations easily lose their customer focus, when creating a synergy drive.

Non-management of organizational scope increase that is inherent when multiple products share assets. The scope of the organization needs adaptations.

Underestimation of integration of shared assets in other products. Systems integration is often ill understood and hence difficult to migrate to the use of shared assets, then this requires that these products adapt their architecture too.

Component/platform determines business policy which is effectively an inversion of the need driven approach. This approach is driven by development and customers. What happens is that what *can* be done dominates over what *needs* to be done. Then the products depend on their delivery.

Subcritical investment , caused by a cost reduction focus. Shared asset development primarily should bring market value, not harvesting synergy. As soon as cost reduction dominates over value creation, then all products and shared assets create problems.

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- added summary

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