Mastering Systems Integration; Integration Strategy

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Abstract

This presentations discusses the strategy for integration. The strategy is transformed into an approach to determine an integration sequence based on Key Performance Parameters and potential risks to achieve them.

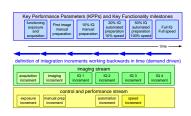
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Integration Strategy

- Get Key Performance Parameters functioning ASAP
- Work on highest risks ASAP
- Use a pacing process (regular visible results)
 - with regular milestones
 - and increments in functionality and performance
- Merge constraints from test configurations, suppliers, resources, etc.



Pacing Milestones

functioning exposure and acquisition

First image manual preparation

10% IQ manual preparation 20% IQ automated preparation 10% speed 50% IQ automated preparation 100% speed

Full IQ Full speed

time ----

pacing:

maximum 6 month between milestones depending on technology and domain



Defining an Integration Sequence in Increments

Key Performance Parameters (KPPs) and Key Functionality milestones

functioning exposure and acquisition

First image manual preparation

10% IQ manual preparation

20% IQ automated preparation 10% speed

50% IQ automated preparation 100% speed

Full IQ Full speed

time



definition of integration increments working backwards in time (demand driven)

imaging stream

acquisition increment

imaging increment

IQ 1 increment

IQ₂ increment

IQ 3 increment

IQ 4 increment

control and performance stream

exposure increment manual prep increment

automation increment

speed increment



Stepwise Integration Approach

1	Determine most critical system performance parameters.
2	Identify subsystems and functions involved in these parameters.
3	Work towards integration configurations along these chains of subsystems and functions.
4	Show system performance parameter as early as possible; start with showing "typical" system performance.
5	Show "worst-case" and "boundary" system performance.
6	Rework manual integration tests in steps into automated regression
	tests.
7	

