Less Heavy Systems Engineering; How Much is Appropriate?

by Gerrit Muller University of South-Eastern Norway-NISE

e-mail: gaudisite@gmail.com

www.gaudisite.nl

Abstract

Many companies are aware of opportunities to improve systems development, system integration and complex project execution. Conventional Systems Engineering from the military and aerospace domain, although perceived as useful, also tends to be seen as "heavy" in terms of process and artifacts. In this paper we explore alternative Systems Engineering approaches that are perceived as lighter. We also explore how much Systems Engineering is appropriate.

Distribution

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version: 0.1



At the Beginning of this Century

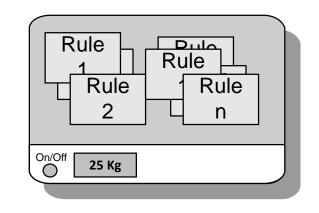
Spring 2000, preparing key-note for conference

Let's go for Light Weight Processes You cannot be serious You do not want Light Weight Architecting Oh yes, absolutely, Light Weight Architecting is what we need **Process** *Improvement* **Architect** Manager

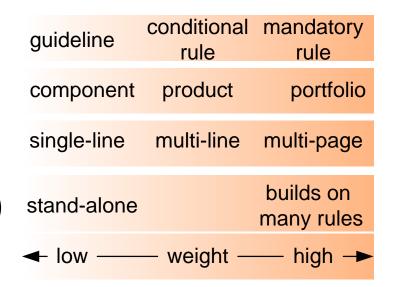


Architecture Weight

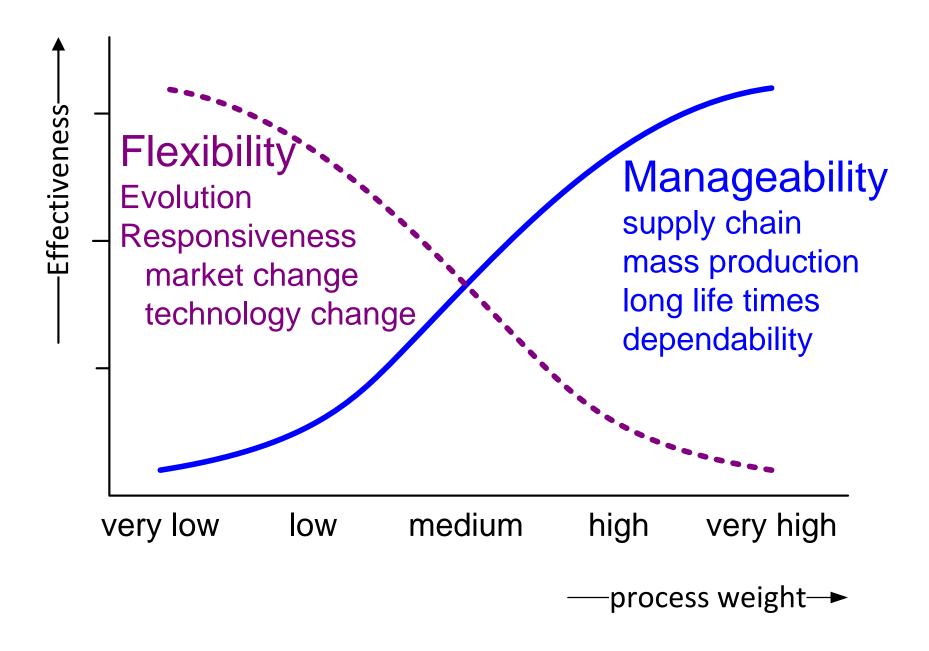
weight(architecture) =
$$\sum_{\text{all rules}}$$
 weight(rule)



 $\label{eq:weight} \mbox{weight (rule)} = \mbox{f (level of enforcement ,} \\ \mbox{$scope$ (impact) ,} \\ \mbox{$size$,} \\ \mbox{level of $coupling$ or number of dependencies} \\$

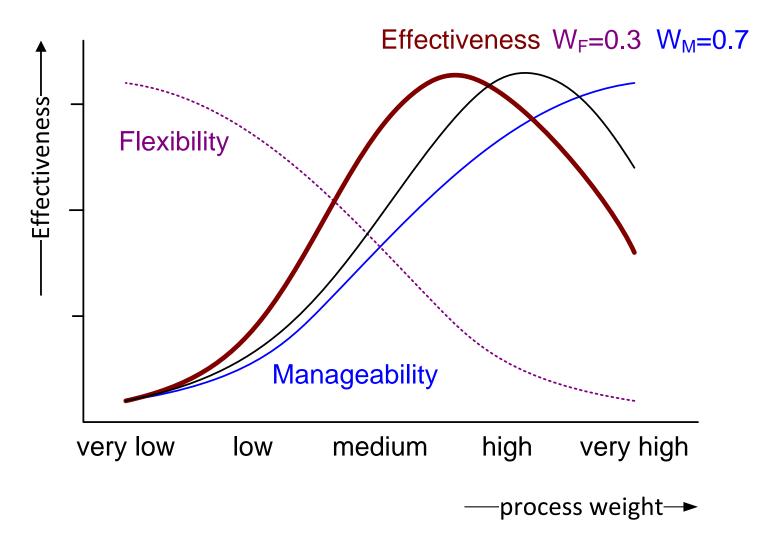


Effectiveness(Flexibility, Manageability)









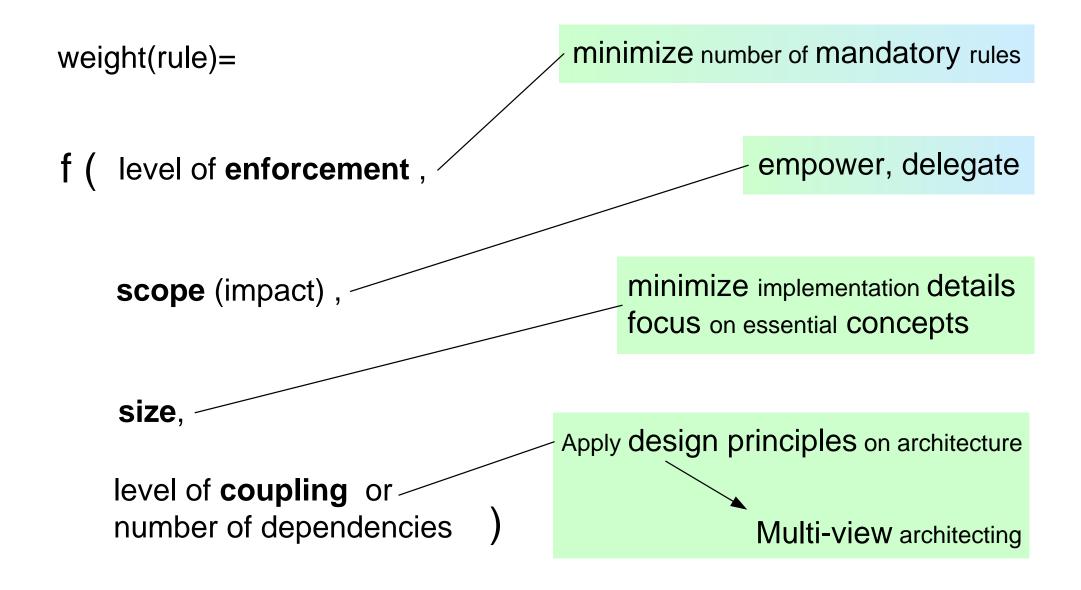


Light Weight How To

weight(architecture) = weight(rule) all rules 2. Minimize the weight per rule 1. Reduce the rule set to the (business) essential **Understand** your customer your customer's customer etcetera



Minimize Rule Weight





Simplified Framework

Effectiveness (Customer Value)

Do the right things

What methods increase (understanding of) Customer Value?

What can you use in your own company to increase

(understanding of) Customer Value?

Efficiency (Effort, cost, and time per result)

Do things right

What methods improve the efficiency of the company?

What can you use to improve the efficiency of your company?



Work Form for KSEE 2011

	Effectiveness (Customer Value) Do the right things	Efficiency (Effort, cost, and time per result) Do things right	
	What can you use in your own company to increase (understanding of) Customer Value?	What can you use to improve the efficiency of your company?	
Håkan Gustavsson Is it Lean or just common sense?			
Einar Jørgensen Globalising System Engineering and Lean Principles			
Odd Guldsten Complex power systems for offshore oil&gas topside installation			
John Bjarne Bye Lean Transformation			
Jon Wade Systems Engineering: At the Crossroads of Complexity			
Andreas Thorvaldsen Manufacturing Systems Modelling			
Kristian Frøvold Early Validation through the A3 method			
Gerrit Muller Less Heavy Systems Engineering; How Much is Appropriate?			



Explanation of Work Form

We expect that everyone fills in the form during or at the end of every presentation.

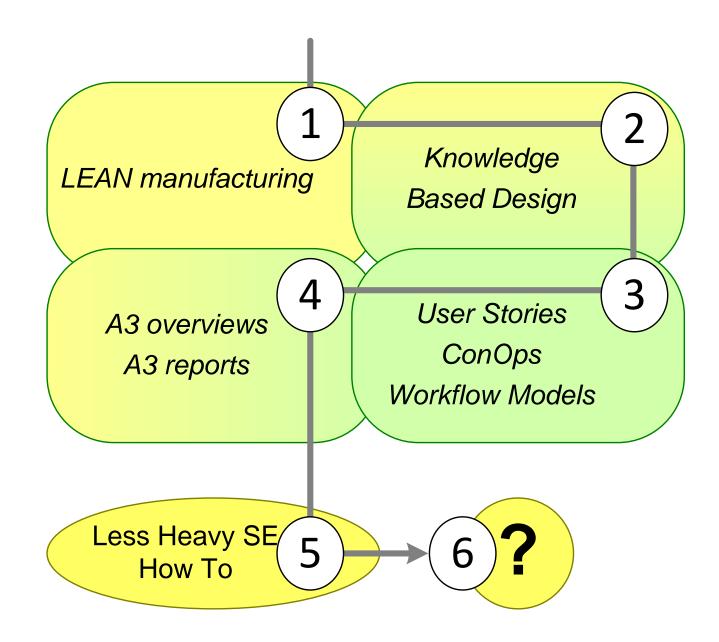
The purpose is to stimulate you to reflect on possible value for your own company.

We recommend to write down specific examples.

The last presentation will look back at all presentations.



Time to Harvest! Figure Of Contents™





LEAN Manufacturing

Toyota Production System (TPS)

strive for flow

eliminate

non-value-adding work

overburden

unevenness

Just In Time

autonomation

A3 reports



evolved into

LEAN manufacturing

customer value

empowerment

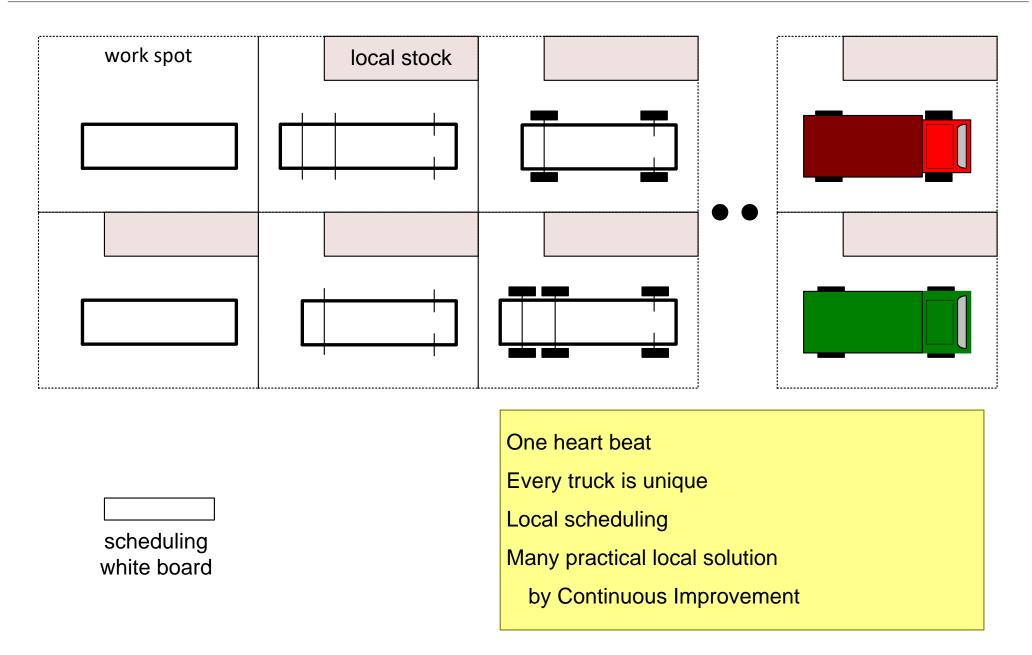
value stream mapping

continuous improvement

result: organic flow manufacturing efficient, flexible, short cycle times

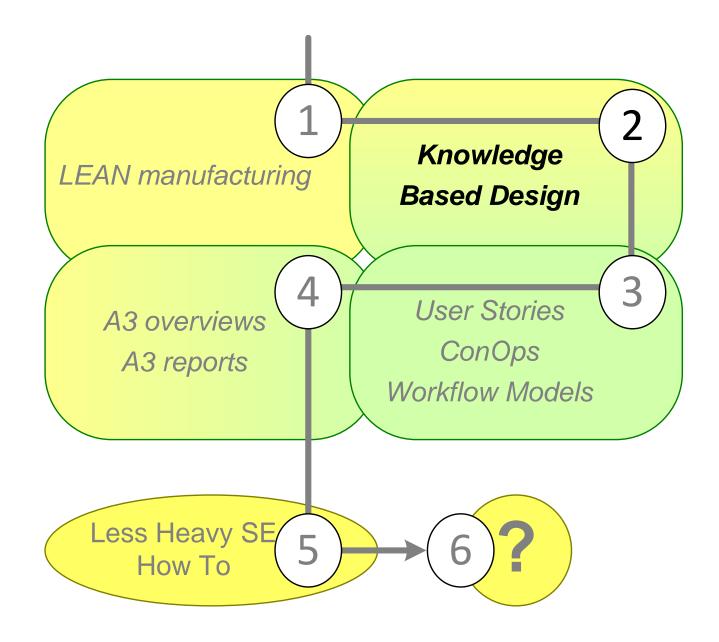


Example of LEAN Manufacturing in Automotive





Knowledge Based Design





Knowledge Based Design

LEAN manufacturing repeatable, production oriented



inspires

LEAN product development (LPD) creative, development oriented

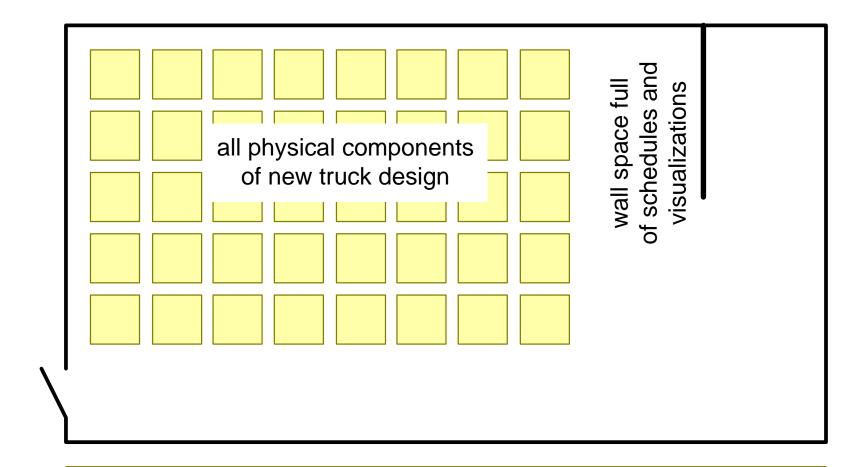


evolves into

Knowledge Based Design
a Norwegian variant of LPD
improving efficiency by (re-)using knowledge



Example of LPD in Automotive



development supported by team location
tactile and visual support
developers drive trucks themselves (customer understanding)



Reflections on Knowledge

Knowledge is abstract and intangible.

is data in a computer knowledge? are text and figures in a book knowledge?

Value is obtained when knowledge is applied properly.

competence = knowledge + skills

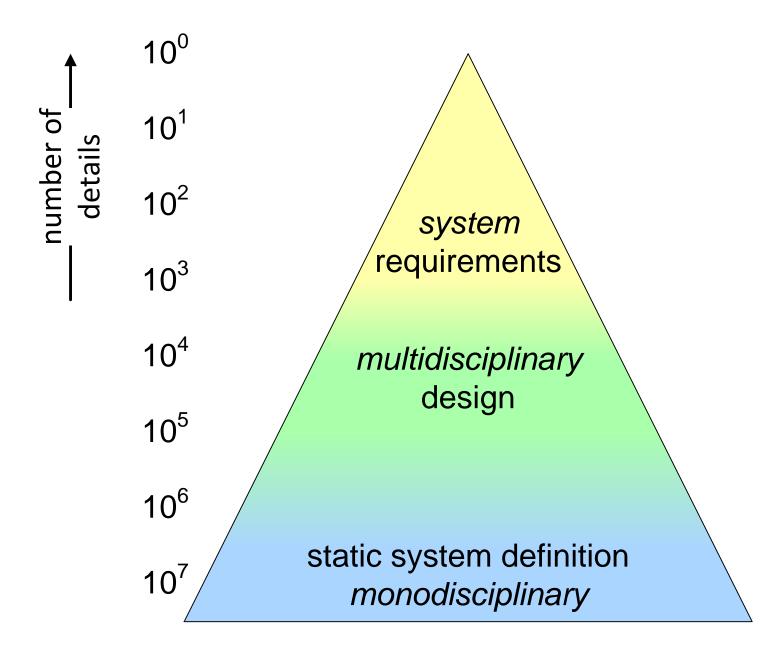
Humans need experience to develop skills.

skills are practical, developed by doing

Skills and experience are complementary to knowledge.

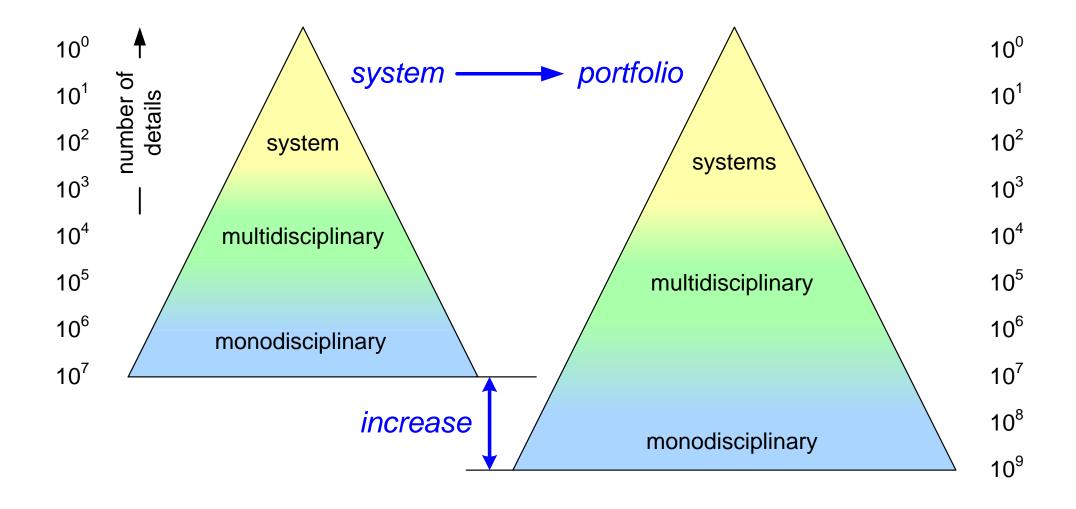


Level of Abstraction Single System



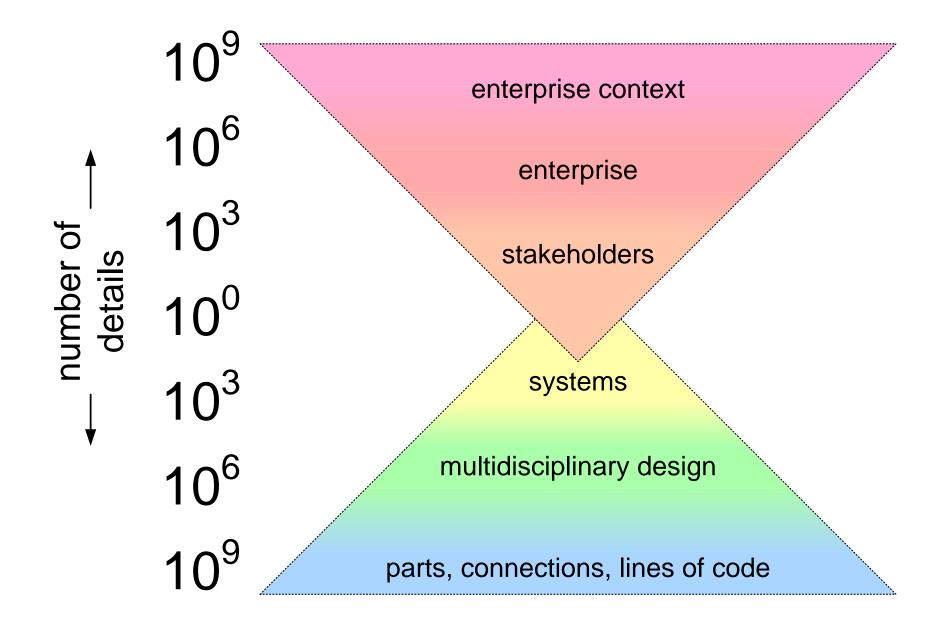


From system to Product Family or Portfolio



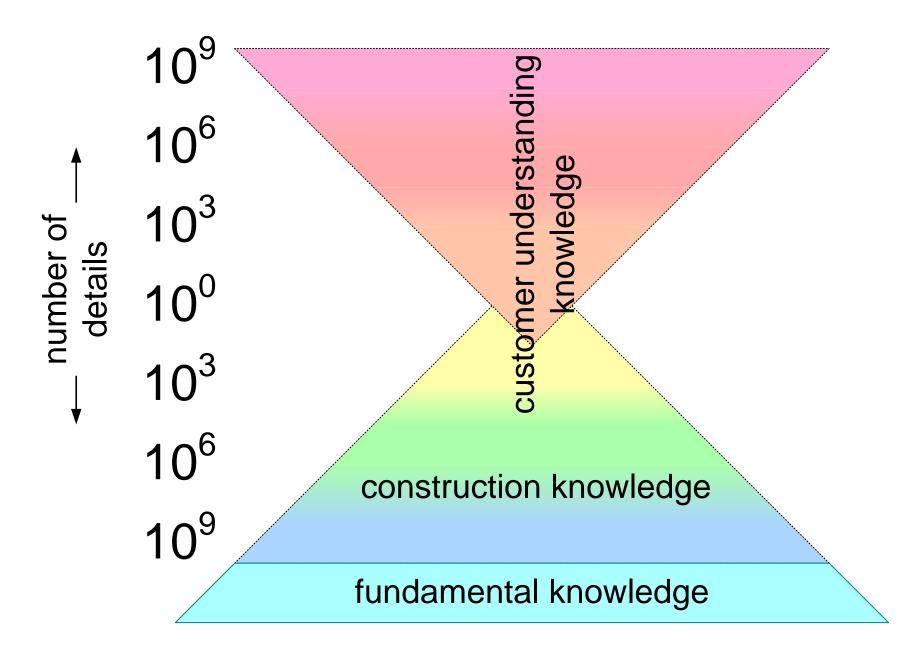


Product Family in Context



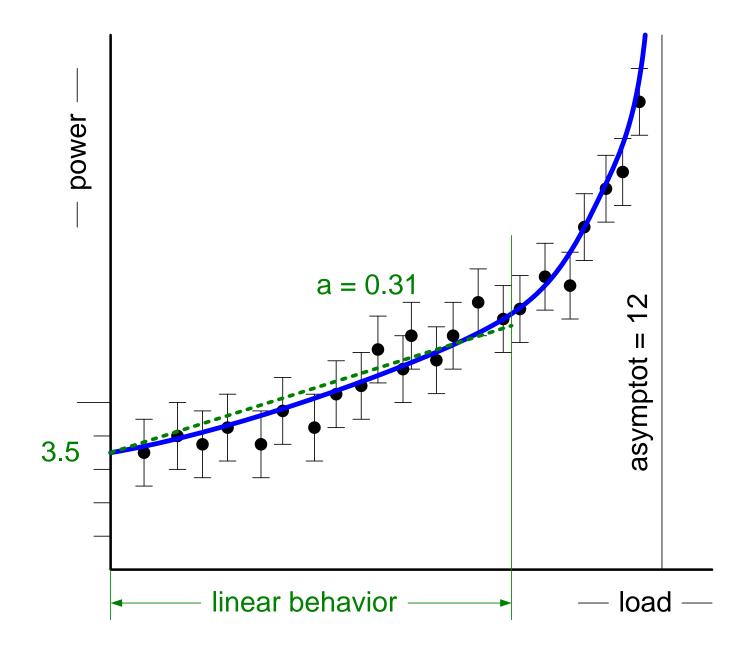


Knowledge at Multiple Levels



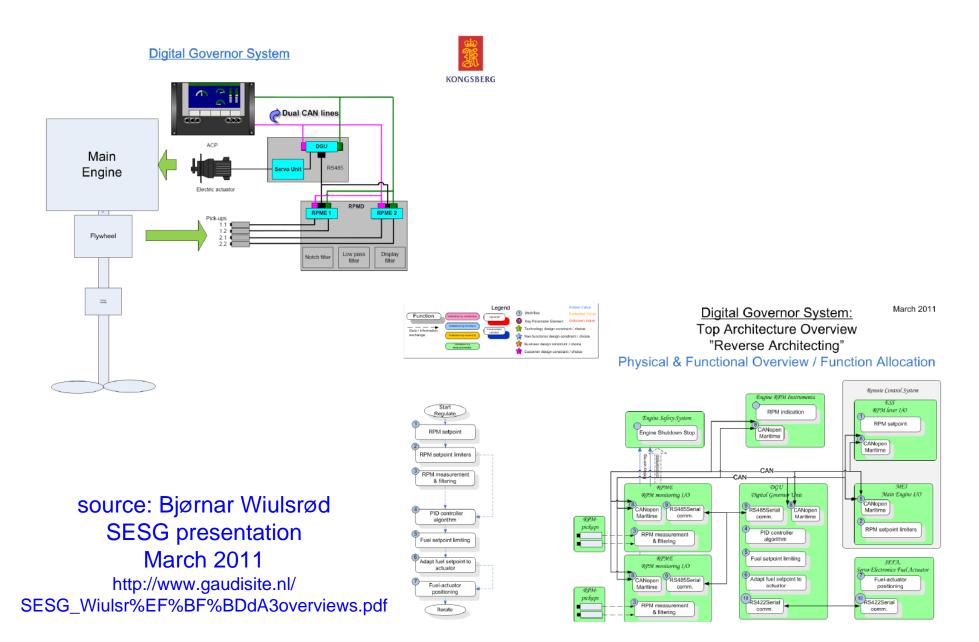


Example of Fundamental Knowledge



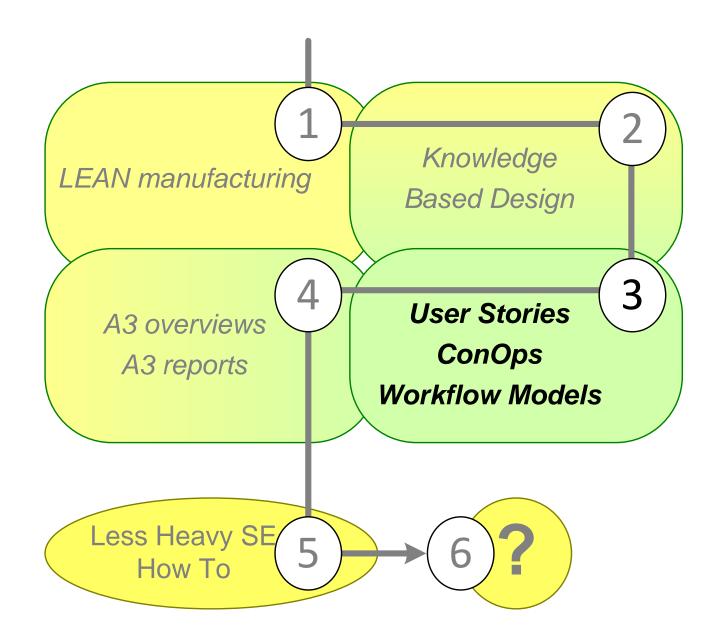


Example of Construction Knowledge





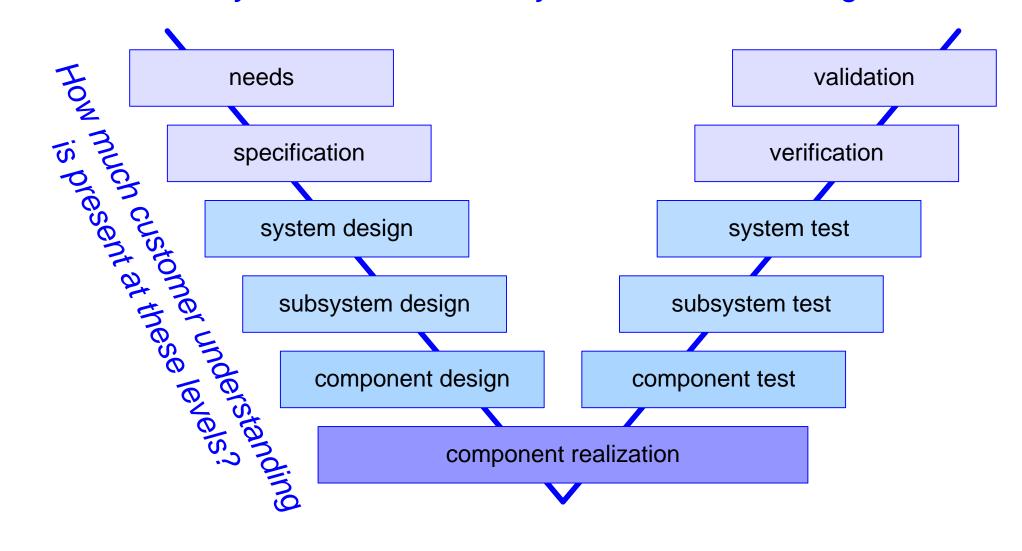
Customer Understanding





How well do Your Engineers Understand Your Customer?

In every hand-over and every conversion knowledge is lost





Methods to Capture Customer Understanding

User Stories

Specific stories to explore specification and design.

Contain social and environmental details to make engineers aware

ConOps

Concept of Operations, used in Defense Domain

Factual description of Operational use, a.o. with scenarios

Work Flows

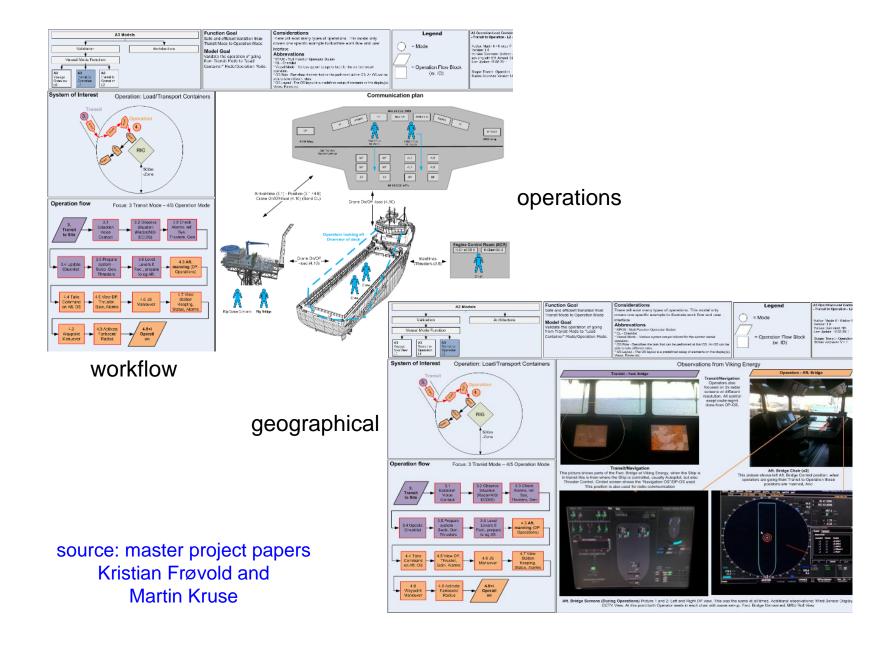
Systematic description of user operations.

Annotated with Where, When, Who, What

This is one class of methods, there are many more methods

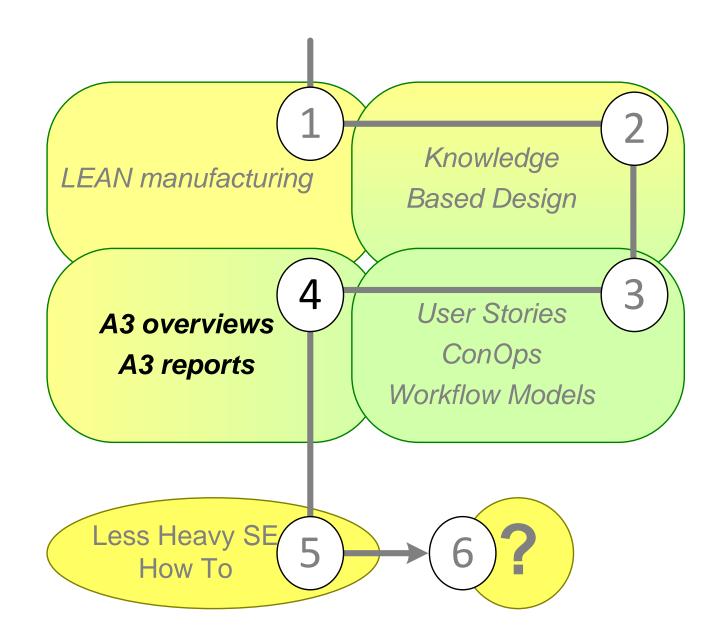


Example of Customer Knowledge



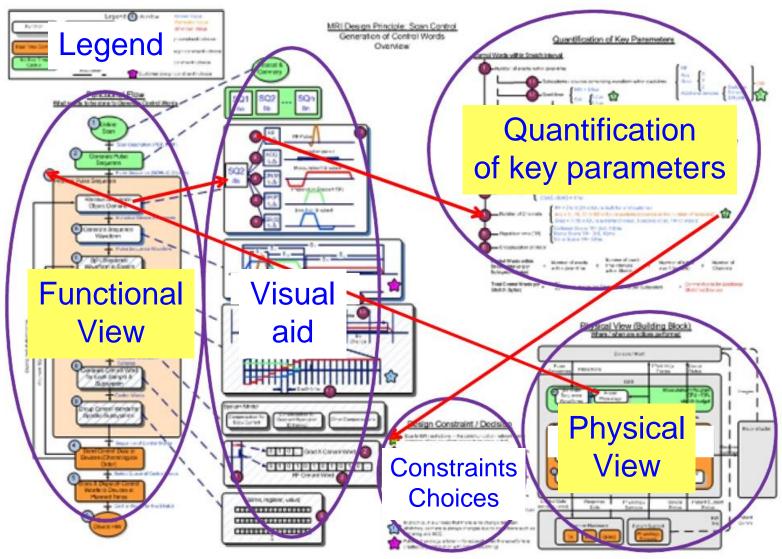


A3 Overviews and A3 Reports





A3 Overview Fundamentals



A3 Architecture Overviews Focusing architectural knowledge to support evolution of complex systems by: Daniel Borches and Maarten Bonnema, INCOSE 2010



A3 Overview Fundamentals (2)

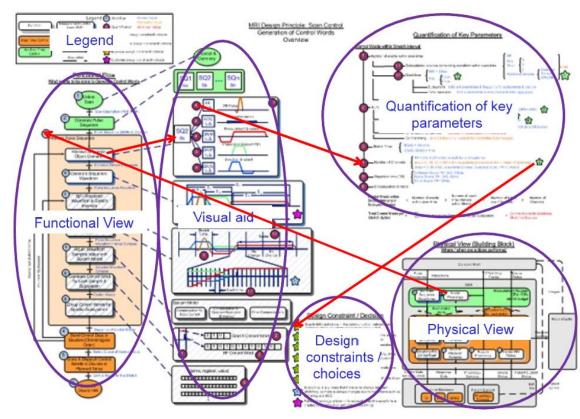
multiple related views

quantifications

one topic per A3

capture "hot" topics

digestable (size limitation)



source: PhD thesis Daniel Borches http://doc.utwente.nl/75284/

practical close to stakeholder experience

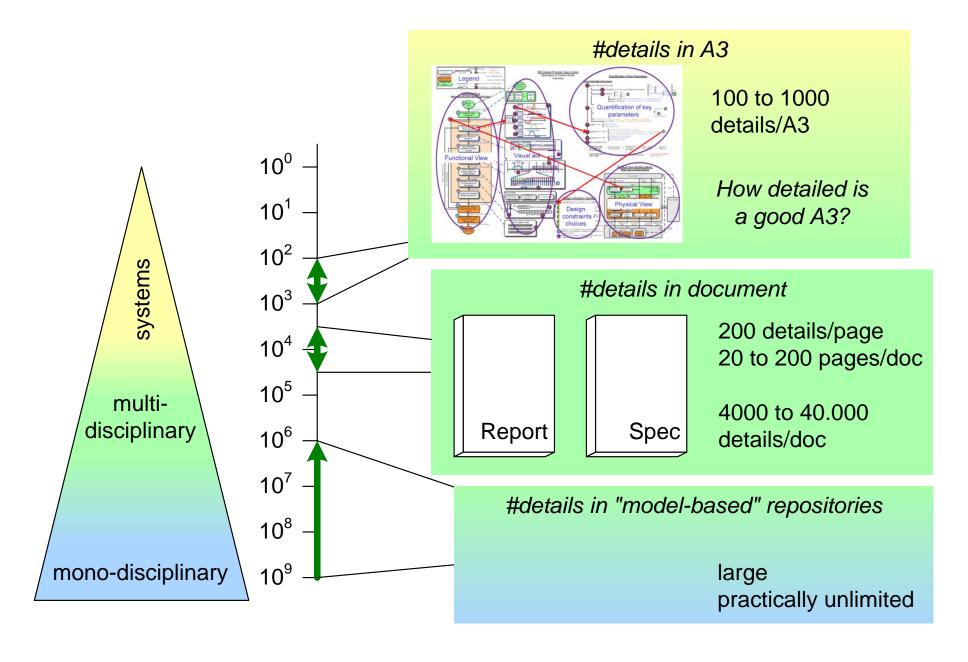


Evaluation of Conventional Design Spec

Results of Questionnaire System Design Specification						
Statement 4: Current SDS document is useful for your work						
General Response		Strongly Agree/Agree per Job Title		Strongly Agree/Agree per Experience		
Strongly Agree	0%	Manager/Leader	50%	<5 Years	75%	
Agree	29%	Architect	40%	5 < Years < 10	23%	
Disagree	40%	Engineer	30%	10 <years< 20<="" td=""><td>22%</td></years<>	22%	
Strongly Disagree	14%	Designer	0%	Since MR Proton	22%	
Don't Know	17%	Domain Expert	50%	(> 20 Years)		
		Other	0%			
Statement 5: The SDS delivers what you expect from a system specification						
General Response		Strongly Agree/Agree per Job Title		Strongly Agree/Agree per Experience		
Strongly Agree	0%	Manager/Leader	25%	<5 Years	50%	
Agree	26%	Architect	20%	5 < Years < 10	31%	
Disagree	49%	Engineer	40%	10 <years< 20<="" td=""><td>11%</td></years<>	11%	
Strongly Disagree	6%	Designer	0%	Since MR Proton	22%	
Don't Know	20%	Domain Expert	50%	(> 20 Years)		
		Other	33%			
Source: PhD thesis Daniel Borches http://doc.utwente.nl/75284/>						

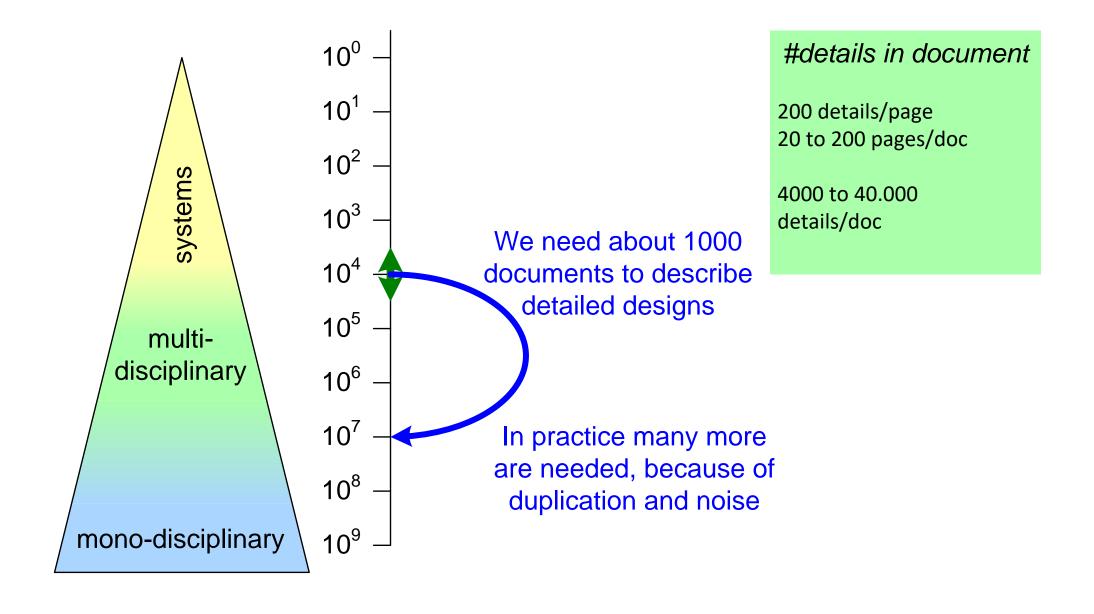


Amount of Data per Medium



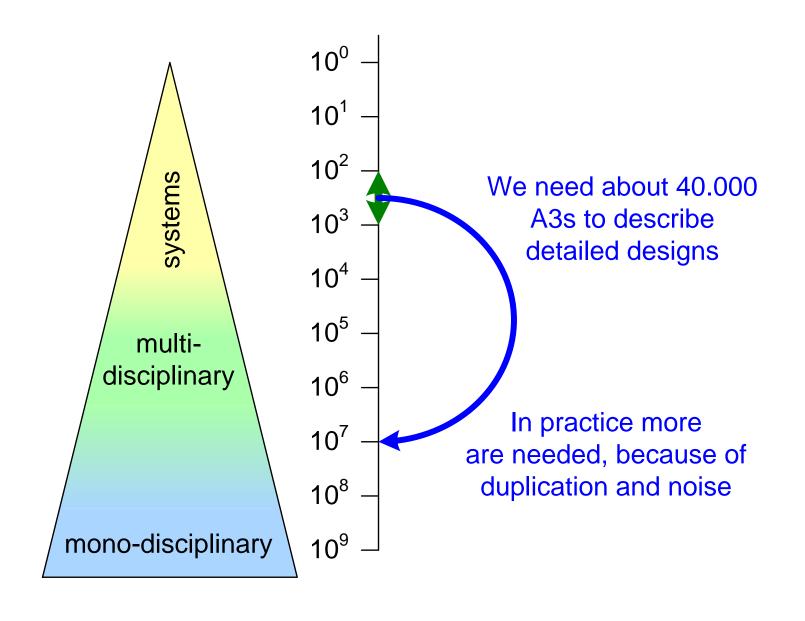


Number of Conventional Documents





What If we Use A3s for all Detailed Designs?

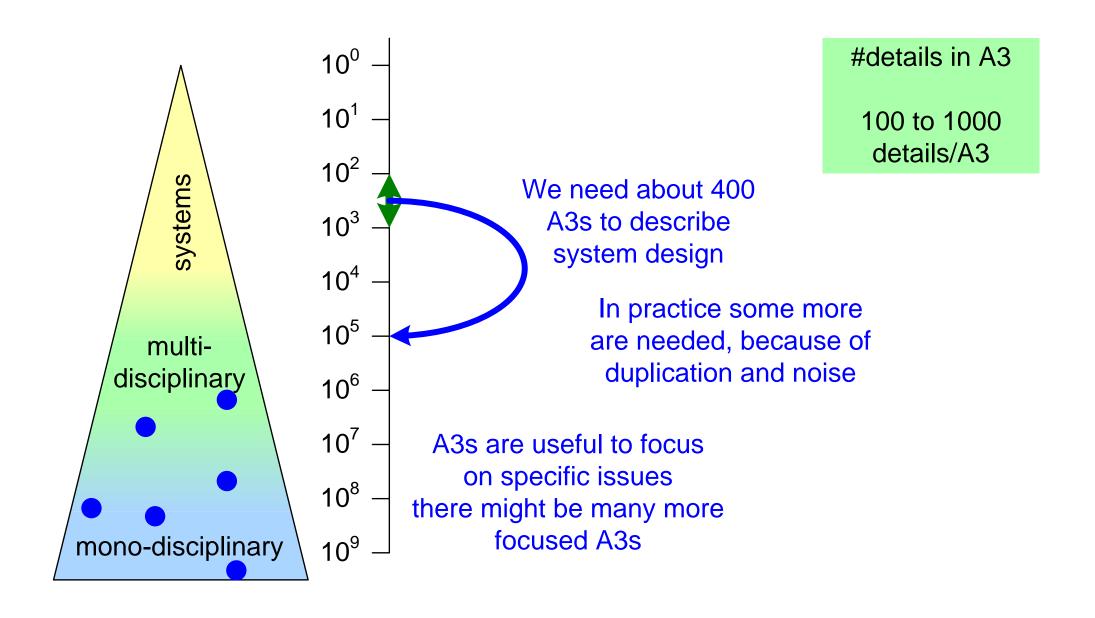


#details in A3

100 to 1000 details/A3



What If we Use A3s for System Design?





Conclusions A3s

We need documents and A3s and data bases

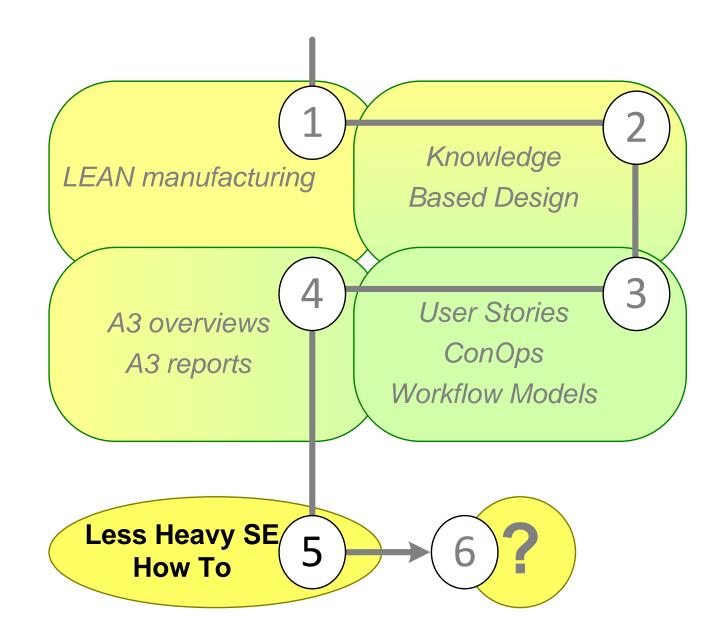
We need to design documentation structure

We need conventions for use naming, meta information, structure, storage

A3s fit in broader context

A3s are practical and work well







Light Weight How To

Understand 1. Reduce the rule set to the ConOps (business) essential your customer user stories your customer's customer work flows etcetera weight(architecture) = minimize number of mandatory rules agile all rules empower, delegate level of enforcement, LEAN **A3** minimize implementation details scope (impact) focus on essential concepts size, Apply design principles on architecture systems thinking and documentation level of coupling or **A3** number of dependencies Multi-view architecting



